

UDC 621.882.6



**NATIONAL STANDARD OF THE PEOPLE'S REPUBLIC
OF CHINA**

中华人民共和国国家标准

GB/T 27-1988

Replace GB 27-1976

Hexagon fit bolts—Product grade A and B

六角头铰制孔用螺栓 A 和 B 级

Issued on June 24, 1988

Implemented on July 01, 1989

Issued by National Mechanical Industry Committee

Hexagon fit bolts—Product grade A and B

1 Subject content

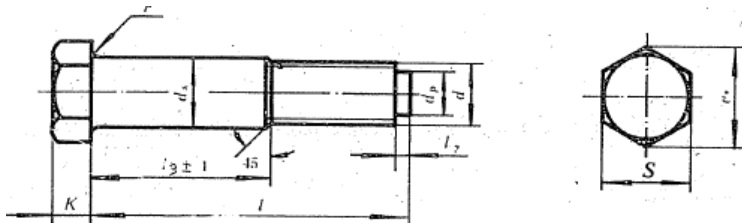
Standard of water specifies thread specifications for M6-M48, grade A and B of hexagon fit bolts.

2 Normative standards

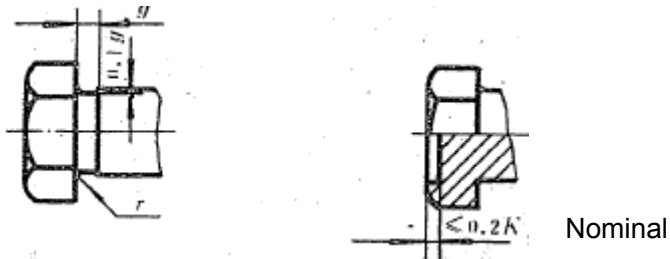
- GB 196 General purpose screw threads-Basic dimensions
- GB 197 General purpose screw threads--Tolerances and fits
- GB 3098.1 Mechanical properties of fasteners—Bolts, screws and studs
- GB 3103.1 Tolerances for fasteners-Bolts, screws and nuts
- GB 5779.1 Fasteners-Surface discontinuities-Bolts, screws and studs for general requirements
- GB 1237 Designation system for fasteners
- GB 90 Acceptance inspection, marking and packaging of fasteners

3 Dimensions

And the dimensions are shown as Figure, Table 1 and Table 2.



The type allowed manufacturing



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