

## Professional Standard of the People's Republic of China

HG/T 20628-2009 Replace HG 20628-1997

# 钢制管法兰用聚四氟乙烯包覆垫片 (Class 系列)

PTFE Envelope Gaskets for use with Stee1 Pipe Flanges
(Class Designated)

## PTFE Envelope Gaskets for use with Stee1 Pipe F1anges

## (Class Designated)

#### 1. Scope

This Standard specifies the type, dimension, technical requirements and designation for steel pipe flanges (Class designated) with PTFE envelope gaskets.

This Standard applies to RF steel pipe flanges with PTFE envelope gaskets under the regulation of HG/T 20615, where the pressure nominal shall be Class150 (PN20) and Class300(PN50) and the working temperature shall be less than or equal to 150°C.

Note: The application of asbestos materials shall conform to relevant state rules and regulations. Safeguards shall be executed for the production and use of asbestos gaskets so as to pose no harm to human body.

#### 2. Normative References

The articles contained in the following documents have become this standard when they are quoted herein. For the dated documents so quoted, all the modifications (excluding corrections) or revisions made thereafter shall not be applicable to this Standard. For the undated documents so quoted, the latest editions shall be applicable to this Standard.

GB/T 3985	Compressed Asbestos Fibre Jointing
GB/T 13404	Non-metallic PTFE envelope gaskets for pipe flanges
HG/T 20615	Steel Pipe Flange (Class Designated)
HG/T 20635	Specification for Selection of Steel Pipe Flange, Gaskets and Bolting (Class
designated)	
QB/T 3625	PTFE Sheets
QB/T 3626	Polytetrafluoroethylene Rod



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