HG

Professional Standard of the People's Republic of China

HG/T 20607-2009 Replace HG 20607-1997

钢制管法兰用聚四氟乙烯包覆垫片 (PN系列)

PTFE Envelope Gaskets for use with Stee1 Pipe Flanges

(PN Designated)

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PTFE Envelope Gaskets for use with Stee1 Pipe F1anges

(PN Designated)

1. Scope

This Standard specifies the type, dimension, technical requirements and mark for steel pipe flanges (PN series) with PTFE envelope gaskets.

This standard applies to RF (raised face) steel pipe flanges with PTFE envelope gaskets under the

regulation of HG/T 20592, where the pressure nominal shall range from PN6 to PN40 and the

working temperature shall be less than or equal to 150°C.

Note: The application of asbestos materials shall conform to relevant state rules and regulations. Safeguards shall be executed for the production and use of asbestos gaskets so as to pose no harm to human body.

2. Normative References

The articles contained in the following documents have become this standard when they are quoted herein. For the dated documents so quoted, all the modifications (excluding corrections) or revisions made thereafter shall not be applicable to this Standard. For the undated documents so quoted, the latest editions shall be applicable to this Standard.

"Compressed Asbestos Fibre Jointing" GB/T 3985

"Non-metallic PTFE envelope gaskets for pipe flanges" GB/T 13404

"Steel Pipe Flanges (PN designated)" HG/T 20592

"Specification for selection of Steel Pipe Flanges, Gaskets and Bolting (PN designated)" HG/T 20614

"PTFE Sheets" QB/T 3625

"Polytetrafluoroethylene Rod" QB/T 3626

3. Type and dimension of the gasket

3.0.1 In accordance with different processing methods, the type of the gasket is divided into cutting type, machine processing type and folding type, respectively identified as Type A, Type B and Type C, as Table 3.0.1. Type A and Type B apply to the situation where the nominal dimension is less than or equal to DN500, while Type B is preferred. Type C applies to the situation where the nominal dimension is more than or equal to DN350.



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