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**PROFESSIONAL STANDARD OF THE PEOPLE'S
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中华人民共和国轻工行业标准

QB/T 4329-2012

Cloth shoes

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Foreword

This standard was drafted according to the rules given in GB/T 1.1-2009.

This Standard will replace SG 169-1984, FZ/T 82001-1991, FZ/T 82003-1993 and FZ/T 82004-1999.

Comparison with SG 169-1984, FZ/T 82001-1991, FZ/T 82003-1993 and FZ/T 82004-1999, main changes of this Standard are as follows:

- Changed the standard name;
- Extended the scope of application;
- Revised the description methods of technical requirements;
- Added and deleted the items of organic inspection;
- Revised the indicators of physical and mechanical;
- Added the requirements for shanks;
- Revised the description methods of inspection rules.

This Standard is proposed by China National Light Industry.

This Standard is under the jurisdiction of National Technical Committee 305 on Shoemaking of Standardization Administration of China.

Draft units of this Standard: Yantai Rongshun Footwear Industry Co., Ltd, Beijing Neiliansheng Footwear Industry Co., Ltd and China Leather and Shoemaking Industry Research Institute.

The issuing situations of historical versions of standards replaced by this Standards are:

- SG 169-1984, FZ/T 82001-1991, FZ/T 82003-1993 and FZ/T 82004-1999

Cloth shoes

1 Scope

This standard formulated classification, requirements, test methods, inspection regulations and sign, packing, transportation, storage of cloth shoes.

This standard is applicable to footwear with textile and knitwear as the main vamp materials and adopting gluing, sewing, mold pressing, vulcanizing and injection molding as the process.

The standard is not applicable to the cloth footwear and cloth rubber shoes for safety and protection.

2 Normative References

The articles contained in the following documents have become this Standard when they are quoted herein. For the dated documents so quoted, all the modifications or revisions made thereafter shall not be applicable to this Standard. For the undated documents so quoted, the latest editions shall be applicable to this Standard.

GB/T 251 Textiles - Tests for Color Fastness - Grey Scale for Assessing Staining

GB/T 2703 Technical Terms for Leather Shoes Industry

GB/T 2912.1-2009 Textiles - Determination of Formaldehyde - Part 1: Free and Hydrolized Formaldehyde (Water Extraction Method)

GB/T 3293 Chinese last Systems

GB/T 3293.1 Shoes Sizes

GB/T 3903.1-2008 Footwear - General Test Methods - Flexing Resistance

GB/T 3903.2-2008 Footwear - General Test Methods - Abrasion Resistance

GB/T 3903.3-2011 Footwear - General Test Methods - Peeling Strength

GB/T 3903.4-2008 Footwear - General Test Methods - Hardness

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