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**PROFESSIONAL STANDARD OF THE PEOPLE'S
REPUBLIC OF CHINA**

中华人民共和国化工行业标准

HG/T 2877-1997

**Determination of pull—out force of upper bands from
bottom of slippers or sandals**

拖、凉鞋帮带拔出力试验方法

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Foreword

This standard is a modification of GB/T 7056-86 *Determination of Pull-out Force of Upper Bands from Bottom of Slippers or Sandles*.

In this revision of the standard, referenced standards and definitions are increased. And specifications about the time interval between the test and vulcanization and the humidity and temperature of the tests are increased. The sampling in accordance with Article 5.2 of GB/T44923-82 specified in Article 3.2 of the original standard is changed to sampling in accordance with Article 6.1 of GB/T 10508-89. The width of $15\text{mm}\pm 0.5\text{mm}$, length of 40mm and thickness of 15mm specified in Article 3.3 and length of no less than 40mm specified in Article 3.6 of the original standard is now revised to width of $15.0\text{mm}\pm 1\text{mm}$, length of $40.0\text{mm}\pm 1.5\text{mm}$ and thickness of $15.0\text{mm}\pm 1\text{mm}$ as specified in Article 3.1 of GB/T1804-92.

This standard will replace GB/T 7056-86 from the date of its implementation.

The standard is put forward by Ministry of Chemical Industry of People's Republic of China.

This standard is under the jurisdiction of Shanghai Rubber Footwear Research Institute.

This standard is drafted by Shanghai Rubber Footwear Research Institute.

Main drafters of this standard: Chen Lishan, Cai Shengbei.

Determination of pull—out force of upper bands from bottom of slippers or sandals

1 Scope

This methods in this standard falls into Method A and Method B. Method A applies to determine the pull-out force of upper bands from the bottom of slippers or sandals made with cold bonding technology. Method B applied to determine the pull-out force of upper bands from the bottom of slippers or sandles made with assembly technology, but not to the determination of such force from slippers or sandles made with press molding technology and injection molding technology.

2 Normative References

The articles contained in the following documents have become this Standard when they are quoted herein. For the dated documents so quoted, all the modifications or revisions made thereafter shall not be applicable to this Standard. For the undated documents so quoted, the latest editions shall be applicable to this Standard.

GB 2941-91 Rubber-Standard temperatures, humidities and times for the conditioning environmental and testing of test pieces (eqv ISO 471: 1983, ISO 1826: 1981)

GB/T 10508-89 Rubber-plastics sandals and slippers

3 Definitions

This standard uses the following definitions:

Pull-out force of upper bands: the force needed to pull the upper bands of certain width from the bottom as required.

4 Principle

Cut the samples of the bonding part of upper band and the bottoms from slippers or sandles, put the sample in adopted clamp, and determine the maximum load when the upper band is pulled out from the bottom with a pull-test machine.

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