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Test methods for bond strength of leather shoes heels

皮鞋后跟结合力试验方法

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Test methods for bond strength of leather shoes heels

1 Scope

This standard specifies the test methods of the binding force between the leather shoe heels and heel lastings or outsoles.

This standard applies to the leather shoes that the heels and heel lastings or outsoles are binding or nailing.

This standard does not apply to the leather shoes that the heels and outsoles are overall molding bottom.

2 Principle

Make shoes products mounted on a dedicated jig, stretch on tensile testing machine at the fixed speed until the heels and the outsoles are separated, the force required is the binding force of the heels.

3 Sample

3.1 The samples are leather shoes that are finished after 48 hours. The test parts shall not have obvious defects, the heels may not have received the extrusion and impact and should be without significant deformations.

3.2 As for the breast heel leather shoes that the outsole heel openings are sticky to the heel front part, make a separation of outsoles and heels before the test.

3.3 Samples, prior to test, should be left at room temperature for more than 30 min.

3.4 Each set of samples shall not be less than two pairs of shoes (same batch of products).

4 Test equipment

4.1 Tensile testing machine

4.1.1 The maximum load shall be not less than 1500 N.

4.1.2 Load range can generally be divided into three grades: 500 N, 1000 N and 2500 N, the

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