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**PROFESSIONAL STANDARD OF THE PEOPLE'S
REPUBLIC OF CHINA**

中华人民共和国机械行业标准

JB/T 10833-2008

**The Polyurethane Buffer for Cranes
起重机用聚氨酯缓冲器**

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Foreword

This Standard is proposed by China Machinery Industry Federation.

This Standard is under the jurisdiction of National Technical Committee 227 on Hoisting Machinery of Standardization Administration of China.

Chief draft units of this Standard: Liaoning Qingyuan No.1 Buffer Manufacture Co., Ltd and Beijing Materials Handling Research Institute (BMHRI).

Participating draft unit of this Standard: Gansu Pingliang Rongkang Business Co., Ltd.

Chief drafters of this Standard: Miao Ming, Yang Wanchun, Wang Shunting, Zhao Chunhui, Gao Qiaohong and Zhang Jianjun.

This Standard is firstly issued.

The Polyurethane Buffer for Cranes

1 Scope

This Standard provided terms, types, basic parameters, technical requirements, testing methods, inspection rules, marks, packing, transportation and storage of polyurethane buffer for cranes (Hereinafter referred to as the buffer).

This Standard is applicable to polyurethane buffer for cranes as well as other buffer units for equipments slowing rigid collision during operation and running terminal.

2 Normative References

The articles contained in the following documents have become this standard when they are quoted herein. For the dated documents so quoted, all the modifications (excluding corrections) or revisions made thereafter shall not be applicable to this Standard. For the undated documents so quoted, the latest editions shall be applicable to this Standard.

GB/T 528 Rubber , vulcanized or thermoplastic - Determination of tensile stress-strain properties (GB/T 528-1998, eqv ISO 37: 1994)

GB/T 700 Carbon structural steels (GB/T 7006-2006, ISO 630: 1995, NEQ)

GB/T 1041 Plastics-Determination of compressive properties (GB/T 1041-1992, idt ISO 604: 1973)

GB/T 2411 Plastics--Shore hardness test (GB/T 2411-1980, eqv ISO 868: 1978)

GB/T 6343 Cellular plastics and rubbers—Determination of apparent (bulk) density (GB/T 6343-1995, eqv ISO 845: 1988)

GB/T 8923 Rust grades and preparation grades of steel surfaces before application of paints and related products (GB/T 8923-1988, eqv ISO 8501: 1988)

GB/T 9286 Paints and varnishes-Cross cut test for films (GB/T 9286-1998, eqv ISO 2409: 1992)

GB/T 13306 Plates

GB/T 13384 General specification for packagings of mechanical and electrical products

3 Terms and Definitions

For the purposes of this Standard, following terms and definitions apply.

3.1

Buffer capacity

The rated impact energy stored when buffer reaches the compression deformation amount of maximum working load.

3.2

Buffer stroke

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