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NATIONAL STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

中华人民共和国国家标准

GB/T 3094-2000

Cold drawn shaped steel tubes
冷拔异型钢管

Issued on Oct. 25, 2000 **Implemented on Sept. 01, 2001**

Issued by China State Bureau of Quality and Technical Supervision

Foreword

This national standard is modified in relation to ASTM A500-1990 Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes. The main differences between the national standard and the international standard adopted is that sorts of products were increased while some main property indexes were increased in certain degree.

This national standard is the revision of GB/T 3094-1982 Cold Drawn Seamless Shaped Steel Tubes. The main differences between them is that some consulting terms on models of steel, deviation of sizes and length was added. Additionally, more kinds of delivery status were adopted while welded steel tubes were allowed.

Annex A and B of this national standard are normative.

This national standard will replace GB/T 3094-1982 Cold Drawn Seamless Shaped Steel Tubes from the implementation date of this standard.

This national standard was proposed by China State Bureau of metallurgical industry.

This national standard is under the jurisdiction of China National Steel Standardization Technical Committee.

This national standard was drafted by: Shanghai Yigang Shaped Steel Tubes Co., Ltd.

The main drafter of this standard are as following: Jiang Chao, Gong Zhenchuan and Wang Liangyu.

This standard was issued at May 1982 for the first time.

NATIONAL STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

Cold drawn shaped steel tubes

GB/T 3094-2000
Replacing GB/T 3094-1982

1 Scope

The national standard specifies the sorts, code, appearance, allowable deviation, technical requirement, test method, examination regulation, packing, marking and quality guarantee of cold drown shaped steel tubes.

The national standard is applicable to simple section shaped steel tubes which are made of carbon structural steel, high quality carbon structural steel or low-alloyed/high-strength structural steel and used for structure (steel tubes for short form).

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this standard. At time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below.

GB/T222-1984 Method of sampling steel for determination of chemical composition and permissible variations for product analysis

GB/T 223.5-1997 Methods for chemical analysis of iron, steel and alloy The reduced molybdosilicate spectrophotometirc method for the determination of acid-soluble silicon content

GB/T 223.12-1991 Methods for chemical analysis of iron, steel and alloy--The sodium carbonate separation-diphenyl carbazide photometric method for the determination of chromium content

GB/T 223.14-1989 Methods for chemical analysis of iron, steel and alloy--The N-benzoyl-N-phenylhydroxylamine extraction photometric method for the determination of vanadium content

GB/T223.17-1989Methods for chemical analysis of iron, steel and alloy--
The diantipyrylmethane photometric method for the determination of titani um content

GB/T223.19-1989Methods for chemical analysis of iron, steel and alloy - The neocuproine-chloroform extraction photometric method for the determination of copper content

GB/T223.23-1994Methods for chemical analysis of iron, steel and alloy -
The dimethylglyoxime spectrophotometric method for the determination o f nickel content

GB/T223.40-1985Methods for chemical analysis of iron, steel and alloy--
The anion-exchange separation-sulphochlorophenol S photometric method for the determination of niobium content

GB/T223.59-1987Methods for chemical analysis of iron, steel and alloy--
The sodium arsenite-sodium nitrite titrimetric method for the determinatio n of phosphorus content

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