

NATIONAL STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

中华人民共和国国家标准

GB/T 9113.1-2000

Replace GB/T 9113.1-1988

Integral steel pipe flanges with flat face and raised face

平面、突面整体钢制管法兰

National standards of People's Republic of china

中华人民共和国国家标准

Integral steel Pipe flanges with flat face and raised face GB/T 9113.1-2000

平面、突面整体钢制管法兰

Replace GB/T 9113.8-1988

1. Range

The standard regulated the types and dimensions of FF and RF flange which nominal pressure PN are 0.6,1.0, 1.6, 2.5,4.0, 6.3, 10.0, 16.0 MPa and nominal pressure PN are 2.0, 5.0, 11.0, 15.0, 26.0, 42.0.

This standard applies to FF and RF flange which nominal pressure PN is between 0.6 and 42.0 MPa

2. Quoted standard

The provisions in the following standards, and adopted in this standard constitute become the provisions of this standard. All versions are valid when publication of this standard. All of the standard will be revised, and all parties should explore the possibility of using the latest version of the following criteria

GB/T 9112-2000 steel pipe flange types and parameter GB/T 9124 2000 steel pipe flange technical conditions

3. Flange types and dimensions

- 3.1 the PN0.6, PN 1.0, PN1.6, PN2.5 and PN4.0 MPa FF Integral steel Pipe flange types should follow the rules in chart 1, and the dimensions should follow the rules in table 1~5
- 3.2 the PN0.6, PN 1.0, PN1.6, PN2.5 , PN4.0, PN6.3, PN10.0 and PN16.0MPa RF flange types should follow the rules in chart 2, and the dimensions should follow the rules in table $1\sim8$
- 3.3 The PN2.0 MPa Integral steel Pipe flange types should follow the rules in chart 3, and the dimensions should follow the rules in table9
- 3.4 The PN2.0 and PN5.0 MPa RF flange types should follow the rules in chart 4, and the dimensions should follow the rules in table $9\sim10$
- 3.5 The PN11.0 PN15.0, PN26.0 and PN42.0 MPa RF flange types should follow the rules in chart 5, and the dimensions should follow the rules in table $11\sim14$
- 4. Flange technical conditions
- 4.1 the flange technical conditions should follow the rules in GB/T 9124
- 4.2 The maximum non-shock working pressure should follow the appendix A of GB/T 9124-2000



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