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PROFESSIONAL STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

中华人民共和国行业标准

P SH 3024–1995

Design specification for environmental protection enterprises used in petrochemical industry

石油化工企业环境保护设计规范

PROFESSIONAL STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

Design Code for Environmental Protection to Enterprises in Petrochemical Industry

SH 3024-95

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To whom it may concern

The a.m. standard revised by SINOPEC Beijing Design Institute has been reviewed and finalized. Hereby we approve the this revision of No. SH3024-95 to be general standard for petrochemical industry. The original one of No. SHJ24-90 is to be expired from December 12, 1995.

Beijing Design Institute of SINOPEC will be responsible to the detailed explanation of this standard.

SINOPEC March 14, 1995

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1 General outline

- **1.0.1** This revised edition is issued according to the requests from "Management of Environmental Protection to Construction Projects " and "Environmental Protection Stipulations to the Design of Construction Project", with the purpose to follow up the " Environmental Protection Law in P.R.China" when designing the petrochemical projects.
- **1.0.2** This design code is applied to the designing of petrochemical projects which to be newly built, extended or revamped.
- 1.0.3 The environmental projection design of petrochemical plants should be done as an overall plan to decrease the waste discharging, treat and separate pollutants accordingly, control by various stages, utilize comprehensively and treat efficiently. In this way the purpose of pollution treatment respectively environmental protection can be reached.
- **1.0.4** The environmental protection designing must be carried out same time with major project design. The production process without confirmed pollution treatments can not be taken into the design.
- **1.0.5** In addition to execute as per this code, The project design is also requested to meet the requirements from other relevant standards issued by petrochemical industry, central and local governments.

2 Requirements to the initial stage and separate design period

- **2.0.1** A brief description regarding to possible environmental influence should be stated in the project proposal with regards to the specified project nature, capacity, discharging substances and environmental status of construction area.
- **2.0.2** The chapter of environmental projection in the feasibility study report(FSR) should be edited in line with the "stipulations to the FSR of petrochemical project".
- 2.0.3 The chapter of environmental protection in the preliminary design should be edited in line with "Stipulations to- the Content of Preliminary Design of Petrochemical Plants". If the project is to be constructed in large scale, this chapter should be separated as an individual booklet.
- **2.0.4** Design of working draws should be carried out as per the approved chapter of "Environmental Protection Requirement for the Preliminary Design".

3 Selection of Plant Location and Design of Plot Plan

- 3.0.1 The selection of plant location should consider the natural and social of this area, environmental background information and pollutants from this plant. A comprehensive analysis and evaluation should be made to compare the difference of various design schemes on the point of environmental protection.
- **3.0.2** The production area, plant management area, resident area, dumping area and waste water discharging outlet of enterprises should be selected at the same time which in the meantime should meet requirements by the local construction planning regulations.
- **3.0.3** It is strongly prohibited to choose plant location inside areas such as resident area, culture and education area, water source protection area, scenic spots and historic sites, hot spring, sanctum, natural protection area, and etc.
- 3.0.4 It is better to select the plant location with natural condition that can easily wipe off



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