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**PROFESSIONAL STANDARD OF THE PEOPLE'S
REPUBLIC OF CHINA**

中华人民共和国纺织行业标准

FZ/T 71006-2009

Replaces FZ/T 71006-1997

Cashmere knitting yarn

羊绒针织绒线

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Foreword

This standard is revision of FZ/T 71006-1997 *Cashmere knitting yarn*, comparison with FZ/T 71006-1997, main changes of this standard are as follows:

- Added product safety requirements in technical requirements (3.1 in this edition);
- Product class divides into High-class product , First-class product and Second-class product, canceled third-class product (3.2 in 1997 edition, 3.2 in this edition);
- Changed the permissible deviation of fibre contents as determined by FZ/T 01053 (3.3 in 1997, 3.3.2 in this edition);
- Added the indicators for average fineness performance check of cashmere fibre (3.3 in 1997, 3.3.2 in this edition);
- Changed the breaking force of single yarn as breaking strength of single yarn (3.3 in 1997, 3.3.2 in this edition);
- Turned up indicators for performance check of partial colour fastness (3.4 in 1997, 3.3.3 in this edition);
- Changed the number of turns of pilling as combing products 10800r, carding products 7200r (4.3 in 1997, Clause 4 in this edition);
- Cancelled the annex A, B and C in previous standard;
- Added annex A, B and C.

High-class product in this standard is equivalent to international advanced level, first-class product is equivalent to international general level.

Annex A and B of this standard are normative annex, annex C is informative annex.

This standard is proposed by China Textile Industry Association.

This Standard is under the jurisdiction of Wool Manufacturing Sub-committee of National Technical Committee 209 on Textiles of Standardization Administration of China.

The responsible drafting organizations are Test Center of Beijing Wool Textile Research Institute, Tianxiang (Tianjin) Quality Technical Services Co., Ltd, Beijing Xuelian Wool Clothing Group Co., Ltd and Zhejiang Woollen Sweater Quality Inspection Center.

The chief drafting staff of this standard includes Li Lirong, Chen Jihong, Shao Zhijing and Mao Minghua.

This standard replaces the following historical editions issued:

- FZ/T 71006-1997.

Cashmere knitting yarn

1 Scope

This Standard specifies the technical requirements, test methods, inspection and acceptance rules and packaging mark of worsted and carded cashmere knitting yarn.

This Standard applies to identify the quality of worsted and carded pure cashmere knitting yarn and the cashmere blended knitting yarn containing 30% or more cashmere.

2 Normative references

The articles contained in the following documents have become this standard when they are quoted herein. For the dated documents so quoted, all the modifications (excluding corrections) or revisions made thereafter shall not be applicable to this Standard. For the undated documents so quoted, the latest editions shall be applicable to this Standard.

GB/T 250 Textiles—Tests for colour fastness—Grey scale for assessing change in colour

GB/T 4802.3 Textiles—Determination of fabric propensity to surface fuzzing and to pilling—Part 3: Pilling box method

GB 5296.4 Instructions for use of products of consumer interest--Instructions for use of textiles and apparel

GB/T 5706 Textile terms and definitions (wool)

GB 9994 Conventional moisture regains of textiles

GB/T 10685 Wool—Determination of fiber diameter—Projection microscope method

GB 18401 National general safety technical code for textile products

FZ/T 01053 Textiles-Identification of fiber content

FZ/T 20015.6 Classification denomination and coding of wool textiles—Apparel yarn

FZ/T 70001 Test method of wool knitting yarn

3 Technical requirements

3.1 Safety requirements

Basic safety requirements for the cashmere knitting yarn shall comply with the provisions of GB 18401.



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