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**NATIONAL STANDARD OF THE PEOPLE'S
REPUBLIC OF CHINA**

中华人民共和国国家标准

GB/T 13680-13681-1992

Weld nuts

焊接螺母

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National Standard of the People's Republic of China

Hexagon weld nuts

GB/T 13681-92

1 Main content and application scope

This standard specifies the type, size and technical condition of hexagon weld nuts with the thread specifications of M4-M16. This standard is applicable to weldable weld nuts for steel plate connection.

2 Normative references

GB 90 Acceptance inspection, marking and packaging of fasteners

GB 196 General purpose metric screw threads—Basic dimensions

GB 197 General purpose metric screw threads—Tolerances

GB 1237 Designation system for fasteners

GB 3098.2 Mechanical properties of fasteners—Nuts—Coarse thread

GB 3103.1 Tolerances for fasteners—Bolts, screws, studs and nuts

GB 5267 Electroplated coatings on threaded fasteners

GB 5779.2 Fasteners—Surface discontinuities—Nuts

GB 12212 Technical drawings Dimensions, proportions and simplified representation for welding symbols

3 Type and dimension

Types and dimensions shall be in compliance with the requirements of Figure 1 and Table 1.

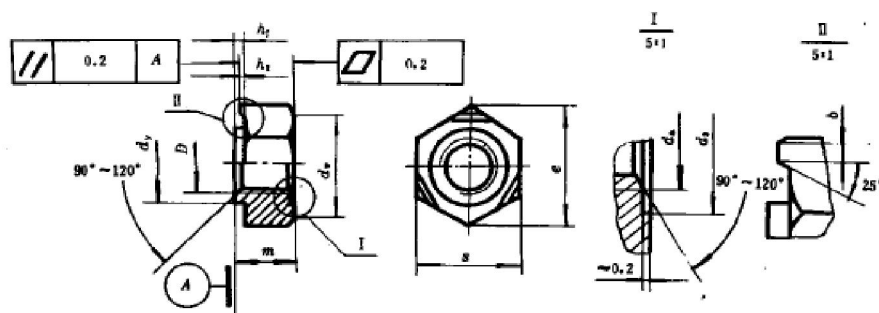


Figure 1



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