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**NATIONAL STANDARD OF THE PEOPLE'S REPUBLIC  
OF CHINA**

**中华人民共和国国家标准**

GB/T 27728-2011

Partly replace GB/T 20808-2006

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**Wet wipes**

**湿巾**

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**Standardization Administration of the People's Republic of  
China**

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## Foreword

This Standard is drafted according to the provisions of GB/T 1.1 – 2009.

This standard partly replaces the wet wipes part in GB/T 20808–2006, “Facial tissue (including wet wipes)”. Compared with GB/T 20808–2006, there are following main changes in this standard:

- Content on facial tissue has been deleted;
- Terms and definitions, as well as classification have been added;
- Indexes of portable fluorescent whitening agent, sealability of packaging, pH, detergency and causticity have been added;
- Regulation on packaged quantity has been adjusted;
- Liquid content, horizontal tensile strength, dirt count and other indexes have been adjusted;
- The assay method for liquid content has been modified.

Please note that some content in this document may involve patents, and issue organization of this document assumes no responsibility of recognizing these patents.

This Standard was proposed by China National Light Industry Association.

This Standard is under the jurisdiction of National Technical Committee for Standardization of Paper Industry (SAC/TC 141).

The responsible drafting organizations are: China National Pulp and Paper Research Institute, Guangzhou Procter & Gamble Co., Ltd., Tongling Jieya Biotechnology Co., Ltd., Vinda International Holdings Limited, Unicharm Life Articles (China) Co., Ltd., Kimberly (China) Co., Ltd., Johnson & Johnson China Co., Ltd., Little Nurse (Tianjin) Industrial Development Co., Ltd., Jinjiang Hengan Paper for Family Life Co., Ltd. and Beijing Yifan Cleaning Article Co., Ltd.

The chief drafting staff of this standard includes Chenxi, Qiu Wenlun, Gaojun, Wangzhen,

Zuo Jianbo, Liping, Gao Fengjuan and Li Difei.

This standard replaces the following historical edition issued:

- Partly replace GB/T 20808-2006.

# Wet wipes

## 1 Scope

This standard specifies classifications, requirements, test method, inspection rules, marking and packaging as well as transportation and storage of wet wipes.

This standard applies to various wet wipes, which are made from non-woven, dust-free paper or other raw materials, used in daily life.

## 2 Normative References

The articles contained in the following documents have become this standard when they are quoted herein. For the dated documents so quoted, all the modifications (Including all corrections) or revisions made thereafter shall be applicable to this Standard.

GB/T 1541-1989 Paper and board - Determination of dirt

GB/T 1545-2008 Paper board and pulp - Determination of acidity or alkalinity

GB/T 2828.1 Sampling procedures for inspection by attributes - Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection

GB/T 4100-2006 Ceramic tiles

GB/T 10739 Paper, board and pulps--standard atmosphere for conditioning and testing

GB/T 12914-2008 Paper and board - Determination of tensile properties

GB/T 15171 Test method for leaks in sealed flexible packages

GB 15979 Hygienic standard for disposable sanitary products

JJF 1070-2005 Rules of Metrological Testing for Net Quantity of Products in Prepackages with Fixed Content

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