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**PROFESSIONAL STANDARD OF THE PEOPLE'S
REPUBLIC OF CHINA**

中华人民共和国轻工行业标准

QB/T 1873-2010

QB/T 1873-2004

Shoe upper leather

鞋面用皮革

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People's Republic of China**

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Foreword

This Standard is a revision of QB/T 1873 - 2004 *Shoe Upper Leather*.

This standard, in comparison with QB/T 1873 - 2004, has major changes as follows:

- Adjusted “scope”;
- Added standards for reference in "normative reference documents”;
- Adjusted the thickness range in "product classification”;
- Added requirements for "limit of harmful substances”, consistent with GB 20400 - 2006;
- Replaced the "tear strength" with the "tear load”;
- Adjusted requirements for "specified load elongation" and "bursting height”;
- Adjusted and refined requirements for "coating folding endurance" and "bursting strength”, and added requirements for "split leather”;
- Added requirements for "internal surface of unlined shoe upper leather" in "color fastness to rubbing”;
- Added requirements for "odor”;
- Added requirements for "shrink temperature" of non-chrome tanning shoe upper leather;
- Simplified requirements for "delivery inspection”;
- Modified "determination rules for single (piece) leather”.

This Standard is put forward by China National Light Industry Council.

This Standard is centralized by the National Leather Industry Standardization Technical Committee (SAC / TC 252).

This Standard is drafted by: Fengan Leather Co., Ltd.

The main drafter of this Standard: Chen Ronghui and Chen Rongsheng.

This Standard was first issued in 1993 and this is the second version.

From the date of implementation, the Standard shall replace the original light industry standard QB / T 1873 -2004 *Shoe Upper Leather*.

Shoe upper leather

1 Scope

This Standard specifies the products classification, requirements, grading, test methods, inspection rules, package, mark, transportation and storage of the shoe upper leather.

The Standard applies to all kinds of shoe upper leather. Leather for bags can also refer to this Standard.

The Standard does not apply to transfer coating leather.

2 Normative references

The articles contained in the following documents have become this standard when they are quoted herein. For the dated documents so quoted, all the modifications (Including all corrections) or revisions made thereafter shall be applicable to this Standard.

GB/T 19941 Leather and fur-Chemical tests-Determination of formaldehyde content (GB/T 19941-2005, ISO/TS 17226:2003,MOD)

GB/T 19942 Leather and fur-Chemical tests-Determination of banned azo colourants (GB/T 19942-2005, ISO/TS 17234:2003,MOD)

GB 20400 Leather and fur-Limit of harmful matter

QB/T 2537 Leather—Tests for colour fastness—Colour fastness to cycles of to-and-fro rubbing (QB/T 2537-2001, eqv ISO 11640:1993)

QB/T 2710 Leather -- Physical and mechanical tests -- Determination of tensile strength and percentage extension (QB/T 2710-2005, MOD ISO 3376:2002)

QB/T 2711 Leather -- Physical and mechanical tests -- Determination of tear load -- Double edge tear (QB/T 2711-2005, MOD ISO 3377-2:2002)

QB/T 2712 Leather -- Physical and mechanical tests -- Determination of distension and strength of grain -- Ball burst test (QB/T 2712-2005, MOD ISO 3379:2002)

QB/T 2713 Leather -- Physical and mechanical tests -- Determination of shrinkage temperature (QB/T 2713-2005, MOD ISO 3380:2002)

QB/T 2714 Leather -- Physical and mechanical tests -- Determination of flex resistance (QB/T 2714-2005, MOD ISO 5402:2002)

QB/T 2724 Leather -- chemical test -- Determination of ph (QB/T 2724-2005, MOD ISO

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