

# NATIONAL STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

# 中华人民共和国国家标准

GB/T 17664-1999

# Wood charcoal and test method of wood charcoal charcoal 木炭和木炭试验方法

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#### **Foreword**

For the industry, wood charcoal is used in crystal silicon, activated carbon, non-ferrous smelting, alloy and other industries. The Standard is formulated in order to promote enterprise technology and management level

Test conditions and test procedures specified in the Standard is used to guarantee accuracy and comparability of test results for each technical indicator of wood charcoal.

The standard is put forward by the original Forestry Department of the People's Republic of China.

The Standard is under the jurisdiction of Institute of Chemical Industry of forest Product, Chinese Academy of Forestry.

This Standard is drafted by: Institute of Chemical Industry of forest Product, Chinese Academy of Forestry.

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# National Standard of the People's Republic of China Wood charcoal and test method of wood charcoal

#### 1 Scope

This standard formulated classification, requirements, test methods, inspection regulations and sign, packing, transportation, storage methods.

The Standard applies to wood charcoal fired using wood as raw material. For the industry, wood charcoal is used in crystal silicon, carbon disulfide, activated carbon, non-ferrous smelting, alloy and other industries.

#### 2 Definition

The following definitions are used in this Standard.

#### 2.1 Hard broadleaved charcoal

Wood charcoal fired using mixed wood of broadleaved wood birch wood.

#### 2.2 Broadleaved charcoal

Wood charcoal fired using mixed wood of hard broadleaf and soft broadleaf.

#### 2.3 Coniferous charcoal

Wood charcoal fired using pine or softwood.

#### 3 Technical requirements

- 3.1 Appearance: Black irregular lump rod-like solid.
- **3.2** Wood charcoal quality shall meet the requirements of Table 1.

Table 1 Quality indicator of wood charcoal

%

	Hard broadleaved charcoal		Broadleaved charcoal			Coniferous charcoal			
Items	Superior	Grade	Qualified	Superior	Grade	Qualified	Superior	Grade	Qualified
	grade	1	product	grade	1	product	grade	1	product
Total moisture ≤	7	7	10	7	10	12	7	10	12
Ash ≤	2.5	3.0	3.5	3.0	4.0	5.0	2.0	2.5	3.0
Fixed carbon ≥	85	80	75	78	73	65	75	70	65
Particles with	5	5	6	6	8	10	6	8	10
size of less									
than 10mm ≤									
Charcoal head	1	3	3	1	3	5	1	3	5
and impurities									
≤									

Note: When it is necessary to specify mixed or a single wood assortment, the both Parties may make decisions through additional agreement.



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