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**NATIONAL STANDARD OF THE PEOPLE'S REPUBLIC  
OF CHINA**

**中华人民共和国国家标准**

GB/T 20808-2011

Partly replace GB/T 20808-2006

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**Facial tissue**

**纸巾纸**

**Issued on December 30, 2011**

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**Issued by General Administration of Quality Supervision, Inspection  
and Quarantine of the People's Republic of China**

**Standardization Administration of the People's Republic of  
China**

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## Foreword

This Standard is drafted according to the provisions given in GB/T 1.1 – 2009.

This Standard partly replaces the facial tissue part in GB/T 20808–2006, “Facial tissue (including wet wipes)”. Compared with GB/T 20808–2006, there are following main changes in this standard:

- Content on wet wipes has been deleted;
- First-class quality grade has been canceled;
- Indexes of portable fluorescent whitening agent and ash have been added;
- Horizontal suction range, horizontal tensile index, vertical wet tensile strength, flexibility, brightness, dirt count and other indexes have been adjusted;
- The assay methods for vertical wet tensile strength and flexibility have been adjusted;
- Regulation on packaged quantity has been adjusted.

Please note that some content in this document may involve patents, and issue organization of this document assumes no responsibility of recognizing these patents.

This Standard was proposed by China National Light Industry Association.

This Standard is under the jurisdiction of National Technical Committee for Standardization of Paper Industry (SAC/TC 141).

The responsible drafting organizations are: China National Pulp and Paper Research Institute, Vinda International Holdings Limited, Jinhongye Paper Group Co., Ltd., Kimberly (China) Co., Ltd., Hengan (China) Paper Co., Ltd., C&S Paper Co., Ltd., Shanghai Dongguan Paper Co., Ltd., Little Nurse (Tianjin) Industrial Development Co., Ltd. and Dongguan White Swan Paper Co., Ltd.

The chief drafting staff of this standard includes Wangzhen, Chenxi, Qiu Wenlun, Gaojun, Zuo Jianbo, Zhanghong, Li Difei, Gao Fengjuan and Liping.

This Standard replaces the following historical edition issued:

- Partly replace GB/T 20808–2006.

# Facial tissue

## 1 Scope

This Standard specifies classifications, requirements, test method, inspection rules, marking, packaging and storage of facial tissue.

This standard applies to various paper facecloths, paper napkin, paper handkerchief, etc. used in daily life, not suitable for wet wipes, hand towel or kitchen tissue.

## 2 Normative References

The articles contained in the following documents have become this Standard when they are quoted herein. For the dated documents so quoted, all the modifications (Including all corrections) or revisions made thereafter shall be applicable to this Standard.

GB 450 Paper and board—Sampling for testing and identification of machine and cross direction wire side and felt side

GB/T 451.1 Paper and board--Determination of size and deviation

GB/T 461.1 Paper and board-Determination of capillary rise (Klemm method)

GB/T 462 Paper, board and pulp - Determination of moisture content of analytical sample

GB/T 465.2 Paper and board - Determination of tensile strength after immersion in water

GB/T 742 Fibrous raw material, Pulp, Paper and board - Determination of ash

GB/T 1541-1989 Paper and board - Determination of dirt

GB/T 2828.1 Sampling procedures for inspection by attributes - Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection

GB/T 7974 Paper, board and pulp-Measurement of brightness-Diff/Geometry

GB/T 8942 Paper-Determination of softness

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