



**NATIONAL STANDARD OF THE PEOPLE'S REPUBLIC  
OF CHINA**

**中华人民共和国国家标准**

**GB/T 13521-1992**

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**Crown cap**

**冠形瓶盖**

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# National Standard of the People's Republic of China

GB/T 13521-92

## Crown cap

### 1 Main content and application scope

This Standard specifies the basic dimension, technical requirements, test methods, inspection rules, marks packaging, transportation and storage of bottle caps which are from beer, soft drinks and other beverages, which are made of electroplating (or electrochromism) tinplate.

This Standard applies to the bottle cap for seal in line with GB 10809.

### 2 Reference standards

GB 2520 Cold-reduced electrolytic tinplate

GB 2828 Sampling procedures and tables for lot-by-lot inspection by attributes (Apply to inspection of successive lots or batches)

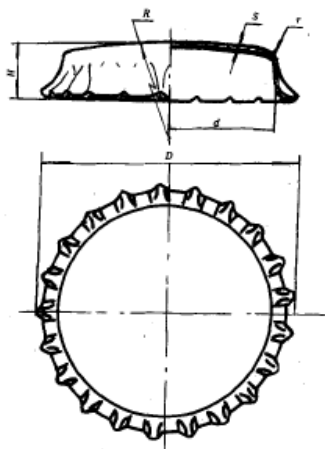
GB 9681 Hygienic standard of products of polyvinyl chloride for food packaging

GB 5009.67 Method for analysis of hygienic standard of product of polyvinyl chloride for food packaging

GB 10809 Glass container—dimension of crown bottleneck

### 3 Product structure and basic dimension

#### 3.1 Structure as shown



#### 3.2 See Table 1 for basic dimension and its deviations.

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