ICS 85.080

Y 33



# NATIONAL STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

# 中华人民共和国国家标准

GB/T 27590-2011

# **Paper Cup**

纸杯

Issued on December 05, 2011

Implemented on June 01, 2012

Issued by General Administration of Quality Supervision, Inspection and Quarantine of the People's Republic of China

Standardization Administration of the People's Republic of China

# Contents

Foreword		1
1	Scope	1
2	Normative references	1
3	Classification	2
4	Requirements	2
5	Test method	4
6	Inspection rules	6
7	Marking, packaging, transportation and storage	9
An	nex A (Normative) Technical Requirements of Cup Body Stiffness Tester	10

## Foreword

This Standard is drafted according to the rules specified in GB/T 1.1-2009

This Standard is proposed by China National Light Industry Council.

This Standard is under the jurisdiction of Paper Products Subcommittee of National Technical Committee (SAC/TC 397/SC 3) on Food Direct-contact Materials of Standardization Administration of China.

The responsible drafting organizations of this Standard are China Pulping and Papermaking Research Institute, Nanda Zhejiang EP Technology Group Co., Ltd and National Paper Quality Supervision Inspection Center.

The chief drafting staff of this Standard includes Gao Fengjuan, Gao Jun and Qiu Wenlun.

# Paper cup

## 1 Scope

This standard specifies paper cup classification, requirements, test method, inspection rules as well as marking, packaging, transportation and storage.

This standard applies to various paper cups covered with paraffin wax, polyethylene film, etc. that are used to various contain cold and hot drinks and ice cream.

#### 2 Normative references

The articles contained in the following documents have become this document when they are quoted herein. For the dated documents so quoted, all the modifications (Including all corrections) or revisions made thereafter shall be applicable to this document.

GB/T 2828.1 Sampling procedures for inspection by attributes - Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection

GB/T 5009.60 Method for analysis of hygienic standard of products of polyethylene, polystyrene and polypropyrene

GB/T 5009.78 Method for analysis of hygienic standard of papers for food packaging

GB 7189 Food grade paraffin wax

materials

GB 9685 Hygienic standards for uses of additives in food containers and packaging

GB 9687 Hygienic standards for polyethylene products used as food containers and table wares

GB/T 10342 Paper--Package and mark

GB/T 10739 Paper, board and pulps-- Standards atmosphere for conditioning and testing

GB 11680 Hygienic standard of paper used for food packaging



## 北京文心雕语翻译有限公司

Beijing Lancarver Translation Inc.

## 完整版本请在线下单/Order Checks Online for Full version

联系我们/or Contact:

TEL: 400-678-1309

QQ: 19315219 | Skype: Lancarver

Email: info@lancarver.com

http://www.lancarver.com

## 线下付款方式:

## I. 对公账户:

单位名称:北京文心雕语翻译有限公司

开户行:中国工商银行北京学清路支行

账 号: 0200 1486 0900 0006 131

II. 支付宝账户: info@lancarver.com

III. Paypal: info@lancarver.com

注: 付款成功后,请预留电邮,完整版本将在一个工作日内通过电子 PDF 或

Word 形式发送至您的预留邮箱,如需索取发票,下单成功后的三个工作日内安

## 排开具并寄出,预祝合作愉快!

NOTE All documents on the store are in electronic Adobe Acrobat PDF format, there is not sell or ship documents in hard copy. Mail the order and payment information to <a href="mailto:info@lancarver.com">info@lancarver.com</a>, you will shortly receive an e-mail confirming your order.







