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**PROFESSIONAL STANDARD OF THE PEOPLE'S
REPUBLIC OF CHINA**

中华人民共和国汽车行业标准

QC/T 818-2009

**Spoke-wheels of motorcycles and mopeds
摩托车和轻便摩托车辐条式车轮**

Issued on November 17, 2009

Implemented on April 1, 2010

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People's Republic of China**

**Ministry of Industry and Information Technology of the
People's Republic of China**

Announcement

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Ministry of Industry and Information Technology has approved 139 industrial standards (such as "Snow Sweeper", etc.) including 29 standards for automobile industry, 29 for pharmaceutical equipment industry, 4 for package industry, and 77 for textile industry (standard No., name, main contents and implementation date are shown in Appendix 1). The Ministry of Industry and Information Technology has approved and published the modification sheet for the textile industry standard-FZ/T 73001-2008 "Stockings" (refer to Appendix 2). The modification sheet will come into force since issue date. Automobile industry standards will come into force since April 1, 2010. The said standards in the areas of automobile, pharmaceutical equipment, and packaging industries are published by China Planning Press. Textile industry standards are published by China Standardization Press.

Ministry of Industry and Information Technology of the People's Republic of China

November 17, 2009

Appendix:

Numbers and Names of 29 Automobile Industry Standards

SN	Standard No.	Standard name	Replaced by
1	QC/T 807—2009	Snow blower	
2	QC/T 808—2009	Technical specifications for bloodmobile	
3	QC/T 631—2009	Automotive exhaust muffler assembly technical specification and test methods	QC/T 631—1999 QC/T 630—1999
4	QC/T 60—2009	Methods of running test on bench for motorcycles and mopeds	QC/T 60—1993
5	QC/T 658—2009	Air-conditioning refrigeration system performances road test method for motor vehicles	QC/T 658—2000
6	QC/T 44—2009	Vehicle-windshield window wiper of motor	QC/T 44—1997
7	QC/T 633—2009	The seats of passenger vehicles	QC/T 633—2000
8	QC/T 809—2009	Nozzle of gas-fired vehicle	
9	QC/T 810—2009	Solenoid switch for automobile starters specification	
10	QC/T 811—2009	The microwave maintenance vehicle for bituminous pavement	
11	QC/T 812—2009	Specifications and test methods for oil separator for crankcase ventilation of diesel engine	
12	QC/T 813—2009	Technical requirements for special equipments of dimethyl-ether vehicles	
13	QC/T 814—2009	Mounting requirements of special equipments for dimethyl-ether vehicles	
14	QC/T 815—2009	Quick-insert filling receptacle of DME vehicle	
15	QC/T 816—2009	Specification of mobile hydrogen refueling vehicles	
16	QC/T 817—2009	Durability requirements and testing methods of reed valve type second air injectors for motorcycles and mopeds	
17	QC/T 818—2009	Spoke-wheels of motorcycles and mopeds	
18	QC/T 71—2009	Rims of motorcycles and mopeds	QC/T 71—1993
19	QC/T 819—2009	Frame of two-wheel motorcycle and two-wheel moped	
20	QC/T 227.1—2009	Test methods of the friction performance of brake lining for motorcycles and mopeds	QC/T 227.1—1997
21	QC/T 227.2—2009	Test methods of the adhesive bonding shearing strength of brake lining for motorcycles and mopeds	QC/T 227.2—1997
22	QC/T 232—2009	Strength requirements and test methods for brake handle of motorcycles and mopeds	QC/T 232—1997
23	QC/T 820—2009	Stepper motor for automobile and motorcycle instrument	

24	QC/T 14—2009	Tyre air-pressure gauge for automobile	QC/T 14—1992
25	QC/T 821—2009	Engine cold-water and oil temperature sensor for automobile	
26	QC/T 822—2009	Engine oil pressure sensor for automobile	
27	QC/T 823—2009	Fuel sensor for automobile and motorcycle	
28	QC/T 824—2009	Tachometer sensor for automobile	
29	QC/T 462—2009	Automobile engine working hourmeter	QC/T 462—1999

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Foreword

This standard is proposed by National Technical Committee on Road Vehicles of Standardization Administration of China.

This standard is under the jurisdiction of National Technical Committee on Road Vehicles of Standardization Administration of China.

The responsible drafting organizations of this part are Nanchang Motorcycle Quality Supervision Inspection Center, Jiangsu Yuantong Vehicle Components Co., Ltd, Asimco-ST (Sichuan) Components Co., Ltd.

The participation drafting organizations of this part are Yongkang Junjian Industrial Co., Ltd and Shanghai Baiqiang Vehicle & Motorcycle Components Co., Ltd.

The chief drafting staff of this standard of this part includes Chen Jianfa, Ma Zhenxin, Liu Chengtong, Xu Kangjun and Wang Youfang.

Spoke-wheels of Motorcycles and Mopeds

1 Scope

This standard specifies the terms and definition, requirements, test methods, inspection rules and label, package, transportation and storage of spoke wheels of motorcycles and mopeds.

This standard is applicable to the spoke wheels of motorcycles and mopeds (hereinafter referred as wheel).

2 Normative references

The articles contained in the following documents have become this Standard when they are quoted herein. For the dated documents so quoted, all the modifications (excluding corrections) or revisions made thereafter shall not be applicable to this Standard. For the undated documents so quoted, the latest editions shall be applicable to this Standard.

GB/T 228 Metallic materials--Tensile testing at ambient temperature (GB/T 228-2002, ISO 6892:1998(E), EQV)

GB/T 1173 Casting aluminium alloys (GB/T 1173-1995, ASTM B26: 1992, NEQ)

GB/T 2828.1 Sampling procedures for inspection by attributea-Part1: Sampling schemes indexed by acceptance quality limit(AQL) for lot-by-lot inspection (GB/T 2828.1-2003, ISO 2859-1: 1999, IDT)

GB/T 2933 Wheels/rims for pneumatic tyres—Nomenclature, designation and marking (GB/T 2933-1995, ISO/DIS 3911: 1993, EQV)

GB/T 20975.1~GB/T 20975.24 Methods for chemical analysis of aluminium and aluminium alloys

GB/T 7999 Optical emission spectrometric analysis method of aluminum and aluminum alloys

GB/T 9438 Aluminium alloy castings (GB/T 9438-1999, ASTM B26/B26M: 1992, NEQ)

GB/T 13202 Series of motorcycle rims (GB/T 13202-2007, ISO 4249-3:2004 ISO 5995-2:1988 ISO 6054-2:1990 MOD)

GB/T 13822 Test specimens for non ferrous diecasting alloys

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