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**NATIONAL STANDARD OF THE PEOPLE'S REPUBLIC
OF CHINA**

中华人民共和国国家标准

GB/T 23887-2009

**General good manufacturing practice for food
packaging containers and materials factory
食品包装容器及材料生产企业通用良好操作规范**

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Contents

Foreword.....	1
1 Scope	2
2 Normative references	2
3 Terms and definitions	2
4 Factory environment	3
5 Workshop and facilities	4
6 Equipment	5
7 Personnel	5
8 Control of raw and auxiliary materials	6
9 Control of production process	7
10 Sanitary management	8
11 Quality management	10
12 Documents and records	11
13 Complaint handling and production recall.....	12
14 Product information and publicity and guidance	12

Foreword

This Standard refers to the *General Good Manufacturing Practice for Food Contact Materials and Articles* of the European Union (2023/2006/EC).

This Standard is proposed by and under the jurisdiction of China National Institute of Standardization.

Drafting units of this Standard are China National Institute of Standardization, National Quality Supervision and Testing Centre of Plastic Product, National Quality Supervision and Testing Centre of Environmental Product, China National Pulp and Paper Research Institute, Hebei University of Science & Technology, Beijing Haidian District Product Quality Supervision and Testing Institute, etc.

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General good manufacturing practice for food packaging containers and materials factory

1 Scope

This Standard stipulates the basic requirements of factory environment, workshop and facilities, equipment, personnel, production process and control, sanitary management, quality management, documents and records, complaint handling and product recall, product information and publicity and guidance of food packaging containers and materials factories.

This Standard is applicable to food packaging containers and materials factories.

2 Normative references

The articles contained in the following documents have become this Standard when they are quoted herein. For the dated documents so quoted, all the modifications (excluding corrections) or revisions made thereafter shall not be applicable to this Standard. For the undated documents so quoted, the latest editions shall be applicable to this Standard.

GB 5749 Standards for drinking water quality

GB 9685 Hygienic standards for uses of additives in food containers and packaging materials

3 Terms and definitions

For the purpose of this Standard, the following terms and definitions apply.

3.1

Food packaging containers and materials

Package, and paper, bamboo, wood, metal, enamel, ceram, plastic, rubber, natural fiber, chemical fiber and glass products for containing food or food additives, and painting directly contacting food or food additives.

3.2

Workshop

All or parts of buildings and facilities used for or relevant to the processing, fabrication, packaging and storage of food packaging containers and materials.

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