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**NATIONAL STANDARD OF THE PEOPLE'S REPUBLIC
OF CHINA**

中华人民共和国国家标准

GB/T 5009.79-2003

Replace GB/T 11332-1989

食品用橡胶管卫生检验方法

Hygienic Analysis Method of Rubber Hose for Food Use

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Issued by Ministry of Health of the People's Republic of China

Standardization Administration of the People's Republic of China

Foreword

This Standard replaces GB/T 11332-1989 *Hygienic Analysis Method of Rubber Hose for Food Use*.

Compared with GB/T 11332-1989, this Standard is mainly modified as follow: According to GB/T 20001.4-2001 *Rules for Drafting Standards-Part 4: Methods of Chemical Analysis*, this Standard modifies the structure of the original standard. The Standard is proposed by and under the jurisdiction of Ministry of Health of the People's Republic of China.

The responsible drafting organizations of this Standard are Shanghai Food Hygiene Supervision and Inspection Institute, Shanghai Rubber Plant, Shanghai New Asiatic Medical Rubber Plant.

The chief drafting staff of this Standard includes Zhu Xieyan, Cheng Kaitai, Liu Shuxian, Wang Anfu, Huang Jiaqi.

This primary standard was first issued in 1989 and this is the first revision.

Hygienic Analysis Method of Rubber Hose for Food Use

1 Scope

This Standard specifies the hygienic analysis method of rubber hose for food use.

This Standard applies to pure rubber hose and enhancement mode rubber hose (fabric reinforced alimentary rubber hose can be used to transport or absorb soy, vinegar, liquor and other liquid ingredients and various drinks, maltose and other non-grease liquid food) processed and fabricated by a certain recipe with superior rubber as the main raw material and fitted with certain auxiliaries.

2 Normative References

The articles contained in the following documents have become this Standard when they are quoted herein. For the dated documents so quoted, all the modifications (excluding corrections) or revisions made thereafter shall not be applicable to this Standard. However, parties to agreements based on this Standard are encouraged to discuss whether the latest version of those documents can apply. For the undated documents so quoted, the latest editions shall be applicable to this Standard.

GB/T 5009.60-2003 Method for Analysis of Hygienic Standard of Products of Polyethylene, Polystyrene and Polystyrene

GB/T 5009.64-2003 Method for Analysis of Hygienic Standard of Rubber Sheet (Ring) for Food Use

3. Analysis Steps

3.1 Sample Preparation

The test samples are hoses with different inner diameter. Its length shall be subject to injecting soak solution with the actual test volume of 250mL. Cut it out according to test project requirements and size of inner diameter. Totally, there shall be four such hoses.

3.1.1 Calculation of hose interception length is shown in Formula (1):

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