

GB 29923-2013

National food safety standard Good manufacturing practice for formulated foods for special medical purposes 食品安全国家标准 特殊医学用途配方食品良好生产规范

Issued on December 26, 2013

Implemented on January 01, 2015

Issued by National Health and Family Planning Commission of the People's Republic of China

Contents

1. Scope	2
2. Terms and definitions	2
3. Site selection and plant environment	3
4. The plant and the workshop	3
5. Equipment	8
6.Hygiene management	10
7.Requirements for raw materials and packaging materials	12
8.Food safety control for production processes	14
9.Verification	19
10. Inspection	19
11.Storage and transportation of products	20
12.Product tracing and recalling	20
13. Training	20
14. Administrative systems and personnel	21
15. Record and document management	21
16.Monitoring and assessment of validity of food safety control measures	22
Annex A Application Guideline for Computer Systems at Manufacturing Enter	rprises
of Formula for Special Medical Purposes	23
Annex B Environment Monitoring Guideline for Salmonella, Enterobacter Sal	kazakii
and Other Enterobacteriaece within Clean Operating Zone of Powdery Form	ula for
Special Medical Purposes	26
Annex C Guidelines for commercial aseptic handling of liquid formulated for	ods for
special medical use	30

National food safety standard

Good manufacturing practice for formulated foods for special medical purposes

1. Scope

This Standard specifies the basic requirements and management rules for sites, facilities, personnel of raw materials purchase, processing, packaging, storage, transportation and other sections in the production of formulated foods for special medical purposes.

This Standard applies to production enterprises of formulated foods for special medical purposes (including infant formulated foods for special medical purposes).

2. Terms and definitions

The terms and definitions defined in GB 14881 National food safety standard General hygienic regulation for food production and following terms and definitions apply to this Standard.

2.1 Formulated foods for special medical purposes

For formulated foods specially processed and prepared to meet special needs for nutrient or food of groups with limited food intake, digestion and absorption disorders, metabolic disturbance or in the state of specific diseases, such products should be ate alone or combined with other food under the guidance of a doctor or a clinical dietitian. Formulated foods for special medical purposes should be based on research results of medicine and (or) nutriology and be scientifically validated for safety and clinical applications (effects).

2.2 Cleaning work area

The work areas required high cleanliness, such as procedures and bottling zones in which liquid products contact with the air environment (including weighing, filling), workshops with exposed powdery products and workshops for storage, filling and inner packed of to-be-packaged semi-finished products.

2.3 Quasi-cleaning work area

The work areas required a lower cleanliness than cleaning work areas, such as pre-treatment workshops of raw materials.

2.4 Commonly work area



北京文心雕语翻译有限公司

Beijing Lancarver Translation Inc.

完整版本请在线下单/Order Checks Online for Full version

联系我们/or Contact:

TEL: 400-678-1309

QQ: 19315219 | Skype: Lancarver

Email: info@lancarver.com

http://www.lancarver.com

线下付款方式:

I. 对公账户:

单位名称:北京文心雕语翻译有限公司

开户行:中国工商银行北京学清路支行

账 号: 0200 1486 0900 0006 131

II. 支付宝账户: info@lancarver.com

III. Paypal: info@lancarver.com

注: 付款成功后,请预留电邮,完整版本将在一个工作日内通过电子 PDF 或

Word 形式发送至您的预留邮箱,如需索取发票,下单成功后的三个工作日内安

排开具并寄出,预祝合作愉快!

NOTE All documents on the store are in electronic Adobe Acrobat PDF format, there is not sell or ship documents in hard copy. Mail the order and payment information to info@lancarver.com, you will shortly receive an e-mail confirming your order.







